

Date: Monday, 01/12/2008 8:44:04 AM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services

Drawing Name : STEP LUG

Job Number : 43873

Estimate Number : 13649

P.O. Number :

This Issue : 01/12/2008 S.O. No. :

Prsht Rev. : NC

First Issue : / / Type : SMALL /MED FAB

Previous Run :

Written By : Checked & Approved By : 

Comment : Est Rev:A New Issue 08.11.25 EC verified by: DD

Part Number : D38553

Drawing Number : D3855 PRELIM

Project Number : N/A

Drawing Revision : PRELIM

Material :

Due Date : 01/12/2008 Qty: 2 Um: Each

PRELIMINARY ISSUE

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M6061T6 .188 Sheet 6061-T6 .188 Sheet



Comment: Qty.: 0.0368 sf(s)/Unit Total : 0.0735 sf(s)

6061-T6 .188 Sheet

batch: 106640 IB 8-12-1

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg D3855

Dwg Rev: PRF IB 8-12-1

Prog Rev: Lim

2-Deburr if necessary IB 8-12-1



3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



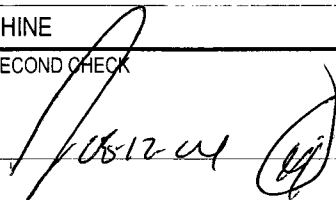
IB 8-12-1

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

ENGINEERING
APPROVAL

DSS 08.12.16

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: WFO 43786

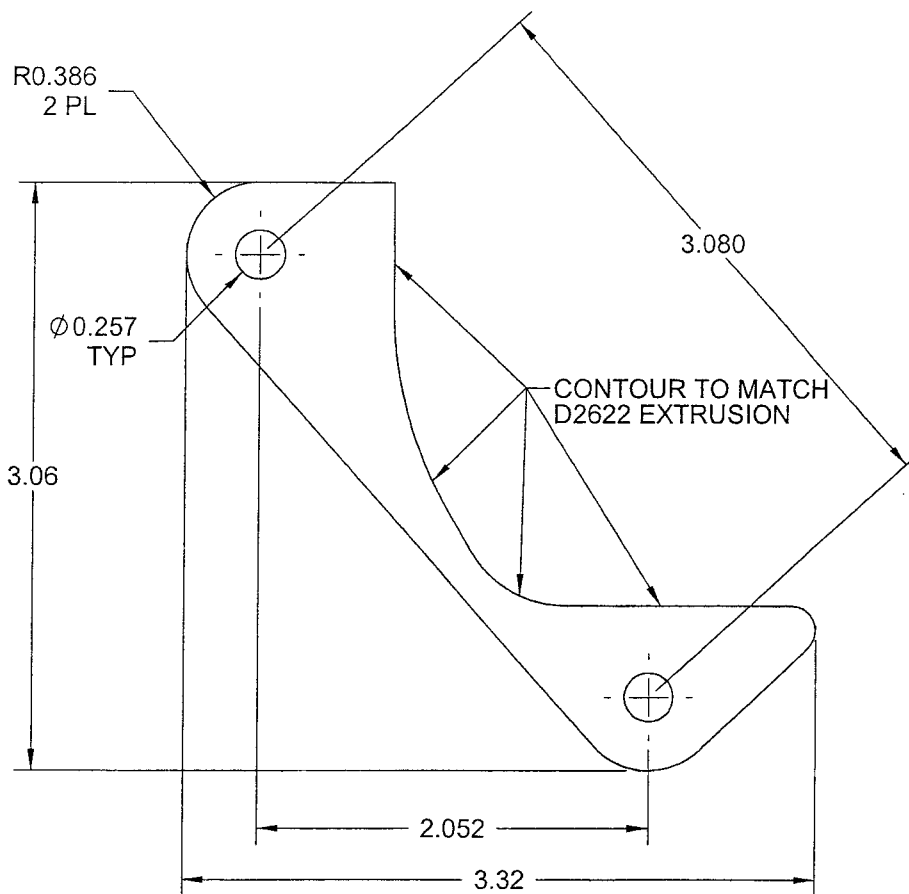
u 08.12.08 00569

02943-041

FIRST ARTICLE INSPECTION CHECKLIST

[illegible]

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	



PRELIMINARY ISSUE

ASS 08.11.21

DESIGN	AJS	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
DRAWN	AJS		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>[Signature]</i>	D3855	SHEET 2 OF 2
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.		STEP LUG (OH-58)	NTS
DATE	08.11.18	COPYRIGHT © 2008 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	

